



BATA INDUSTRIALS
THE SAFETY SHOE

MATERIAL PASSPORT

ENDURO PWR419 S7

Model Description

Article Name	PWR419
Collection Name	ENDURO PWR
Size Range	EUR 38-48 UK 5-13
Widths	W/XW
Prime Supplier	Bata Ind. Best NL

This mid cut safety shoe is equipped with an aluminum safety toecap and a steel perforation-resistant insert. The upper part of the shoe is made of full-grain leather, and has an abrasion-resistant PU scuff cap. The HDry® waterproof membrane makes this shoe 100% waterproof. The PU/Rubber sole includes Ladder Grip.



Materials Overview

		grams per shoe	% of shoe			grams per shoe	% of shoe
Closing	Polyester – 100% rPET	10gr	1%	Toecap	Aluminum	72gr	9%
Inlay sole	PU – 85% GRS recycled	36gr	5%	Anti-penetration	Steel	64gr	8%
Lining	Polyester – 65% GRS recycled	20gr	3%	HDry® membrane	Polyurethane	10gr	2%
Upper part	Leather – LWG Gold rated	145gr	19%				
Midsole	PU – 20% bio-based	185gr	24%				
Outsole	Rubber – 70% recycled + 20% bio-based	130gr	17%				

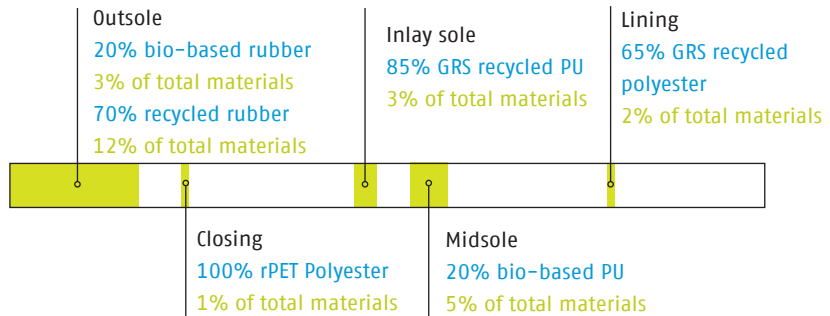
Sustainability Highlights



18%
recycled
materials



8%
bio-based
materials



Consists of 26% environmentally friendly materials in terms of weight

Sustainability Explanation

rPET Laces

The laces are for 100% made of recycled PET material. Sourced, processed and supplied by local Dutch partners. GRS certified.

Lining Recycled

The lining is our improved Bata Cool Comfort®+ with 65% GRS recycled polyester. The recycled polyester is post-consumer, combined with virgin polyester.

Inlay sole

The PolyYou® inlay sole contains 85% GRS recycled PU foam. The opencell structure regulates a perfect climate control.

PU Midsole

The midsole is made from polyurethane (PU) which has 20% bio-based content. Bio-based content is extracted from renewable resources. This midsole is made in Holland.

Rubber Outsole

The rubber outsole is made of 20% post-consumer recycled rubber plus 50% pre-consumer recycled rubber, which gives in total 70% recycled content. On top of that another 20% is bio-based. Bio-based content is extracted from renewable resources.

Water protection

The HDry® 3D direct lamination process helps decreasing the use of Durable Water Repellent (DWR) treatments, and therefore eliminates the use of PFCs. The membrane itself is PTFE-free.



ISO 14021:2016

The material passport includes criteria for self-declared environmental claims, such as statements, symbols, and images, in line with EN ISO 14021:2016.



Leather – LWG Gold rated

By purchasing this product, you are supporting responsible leather manufacturing via the Leather Working Group, which certifies tanneries based on their environmental performance.



GRS

Standard that verifies the presence and amount of recycled material in fabrics and tracks the flow of raw materials from source to finished product.

Disclaimer

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